Work Orde <i>May-01-12</i> 10:4	er ID -84023 14:47 AM		*840	123*							Page 1
Item ID: Revision ID: Item Name:	D407-781-025 Floor Protector (Passenger Cabin)	< .	Accept	*N900	040	100)*	Setup	Start Stop	*N:	S1*
	01/05/2012 Start Qty: 200	17		Cust Item I Customer:	D:					*N;	S2*
Approvals:	Process Plan: _MLJ	Date: 17/05/0	Z_Tooling: SPC (Y/N):		nte:		,	Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
100 *1 \(\Omega\) \(\Dmathbf{N}\) DC Document Control	Revision Nbr Memo Photocopy CHG 001	y bluefile &type labels per PI	0.00 0.00 PP D407-781-025	zlistu							
*110 *110* Packaging Packaging	Pick Kit Memo		0.00				Su)	·	12/	8/100
120 *120* QC Quality Control	QC4- 100% Inspect kit Memo	ts for completeness	0.00 Sala	-146		(F	z —	·		

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Work Ord <i>May-01-12 10:</i>		023		*840	123*						Page 2
Item ID: Revision ID:	D407-781-0	25		Accept	*N900	040	100) *	Setup	Start	*NS1*
Item Name: Start Date: Required Date: Reference:	01/05/2012	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	D:				Stop	*NS2*
Approvals:		ın:	Date:	Tooling: SPC (Y/N):		ate:]	Run	Start Stop	*NR1* *NR2*
Sequence ID/ Work Center II 130 *130* Packaging Packaging	D	Memo Identify and Location:		Set Up/ Run Hours 0.00 0.00 PPP D407-781-025	Tool ID	Tool#	Plan Code	Accept Qty	Rej Qty		Reject Insp. Number Stamp
*1 4 0		QC21- Final Inspection -	Work Order Release	0.00						12	15/16 8
QC		Memo		0.00							

Memo

Quality Control

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Part No	:		!	PAR #	:	_ Fault Ca	tegory:	NC	R: Yes	No DQ	A:	Date: _	
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Picklist Print

May-01-12 10:44:51 AM

Work Order ID: 84023

84023

Parent Item:

D407-781-025

D407-781-025

Parent Item Name: Floor Protector (Passenger Cabin)

Manufactured

No

Start Date: 01/05/2012

Required Date: 15/05/2012

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R6		Purchased	No			110	Each	165.0000	2	4 ()			
ANS25-1	0R6								**	5/		٠.	

6	*A Screw	N57	75-	10	R6*	•

Location	Loc Qty	Loc Code	
ST345	139		<u>. </u>
120308	14		
120833	25		
120910	100	70	- S c ,
ST346	26		
118757	23		•
119309	3		
	110 f	153.3140 8.333 16.66	560-12.00 j
		**	$\sim 1 < 10$

Loc Code

D3800-1-100 Hook and Loop Strip (1" Soft)

Location	Loc Qty
ST063	153.314
68910	9.801
72233	_9.841
75104	26.271
80073	107.401
	S.,

cut 2 strips of 50.0" long

Dart Ae	rospace	e Ltd	1		•					
W/O:		ı	ļ	WO	RK ORDER CH	IANGES				, •
DATE	STEP		PROC	EDURE CHAI	NGE		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
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Part No):	PAR #	1		jory:			•		
	A	esolution:	<u> </u>		1:				Date: _	
NCR:			W	ORK ORDE	R NON-CONFO	DRMANCE	E (NCR)		
DATE	STEP	Description of N	iC		Corrective Action	Section B		Verification	Approval	Approva
DATE	SIEF	Section A		Initial Chief Eng	Action Descri	ption 	Sign & Date	Section C	Chief Eng	QC Inspecto
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May-01-12 10:44:51 AM

Work Order ID: 84023

84023

Parent Item:

D407-781-025

D407-781-025

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 01/05/2012

Required Date: 15/05/2012

**

Start Qty: 2.00

110

159.3140

0.0000

8.333

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Location	Loc Qty
ST063	159.314
68915	18.301
72771	2.341
73007	5.001
75105	13.67
80077	120.001
· ************************************	

Loc Code

cut 2 strips of 50.0" long D3940-1

Manufactured

Manufactured

No

110 Each

Dart Ae	rospace	e Ltd	ĺ										•
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			<u> </u>										
Part No		PAR	i										
	R	Resolution:	<u> </u>	_ Disposi	tion:		Q	A: NC	Close	ed:		Date: _	
NCR:			W	ORK OR	DER NO	N-CONFC	RMANO	CE (NC	R)				
		Description of	NC		Correct	ve Action	Section B			Verifica	ation	Approval	Approva
DATE	STEP	Section A		Initial Chief Eng	Ac	tion Descrip Chief Eng	otion	Sign Dat		Sectio		Chief Eng	QC Inspecto
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DART AEROSPACE LTD.

IIN-D407-781-1 Page 20 of 20



5.3 BELL 407

Qty -055	Qty -011	Qty c025	Part Number	Description
Х			D407-781-055	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	Х		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		Х	D407-781-025	FLOOR PROTECTOR KIT (PASSENGER CABIN)
······································	1	ļ	D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		_D3874-2	FLOOR PROTECTOR, PILOT
		<u></u>	ID3940-1	FLOOR PROTECTOR, PASSENGER
	• 4		D3800-1-100-300	LOOP STRIP
	4		_D3800-3-100-300	HOOK STRIP
		2	D3800-1=100-500	LOOP STRIP
		2	ID3800-3-100-500	HOOK STRIP
	2		_AN4-13A	BOLT
		/2	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

J 25.0